



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-3
Job Sheet 210277



Part No: D2230-3

Job Qty: 40 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/3/20

Job Tracking No:

Due Date: 7/15/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Purchasing	40 pcs			0.00	0.00	Purchasing - 1		11/17/2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	40 pcs			0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		11/17/2020
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S288733



Part: D2230-3

Job No: 210277

Serial No/Batch: S288733

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/20

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			Packaging 2 - 29 - B4B	
			Packaging 2 - 30 - B4B	
			Packaging 2 - 31 - B4B	
			Packaging 2 - 32 - B4B	
			Packaging 2 - 33 - B4B	
			Packaging 2 - 34 - B4B	
			Packaging 2 - 35 - B4B	
			Packaging 2 - 36 - B4B	
			Packaging 2 - 37 - B4B	
130 QC 6	40 pcs	0.00 0.00	QC 6 - 9	
			QC 6 - 68	DAS
			QC 6 - 61	81
			QC 6 - 40	9-89
			QC 6 - 81	
			QC 6 - 82	
140 Handfinish - 1-1 Chemical- B4B	40 pcs	0.00 1.33	Handfinish - 1 - 1 - B4B	AUG 13 2020
			Handfinish - 1 - 2 - B4B	
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	
			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	
			Handfinish - 1 - 22 - B4B	
150 QC 7	40 pcs	0.00 0.00	QC 7 - 10	
			QC 7 - 13	
			QC 7 - 14	
			QC 7 - 15	
			QC 7 - 17	
			QC 7 - 18	
			QC 7 - 19	
			QC 7 - 2	
			QC 7 - 28	
			QC 7 - 3	
			QC 7 - 30	

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			QC 7 - 34	
			QC 7 - 36	
			QC 7 - 37	
			QC 7 - 41	
			QC 7 - 47	
			QC 7 - 48	
			QC 7 - 51	
			QC 7 - 58	
			QC 7 - 59	
			QC 7 - 60	
			QC 7 - 9	
			QC 7 - 68	
			QC 7 - 50	
			QC 7 - 67	
			QC 7 - 40	
			QC 7 - 24	
			QC 7 - 43	
			QC 7 - 61	
			QC 7 - 81	
			QC 7 - 76	
			QC 7 - 79	
			QC 7 - 83	
			QC 7 - 82	
			QC 7 - 87	
170 Powdercoat - 1 White GI(A)- B4B	40 pcs	0.00 2.00	Powdercoat - 1 - B4B	
<i>M254469</i>			Powdercoat - 2 - B4B	
<i>START: 11:25</i>			Powdercoat - 3 - B4B	
<i>O.V.T. 300°</i>			Powdercoat - 4 - B4B	
<i>FINISH: 11:55</i>			Powdercoat - 5 - B4B	
			Powdercoat - 6 - B4B	
			Powdercoat - 7 - B4B	
			Powdercoat - 8 - B4B	
			Powdercoat - 9 - B4B	
			Powdercoat - 10 - B4B	
175 QC 3	40 pcs	0.00 0.00	QC 3 - 10	
			QC 3 - 13	
			QC 3 - 15	
			QC 3 - 17	
			QC 3 - 18	
			QC 3 - 2	
			QC 3 - 28	
			QC 3 - 3	
			QC 3 - 30	
			QC 3 - 34	
			QC 3 - 36	
			QC 3 - 41	
			QC 3 - 51	
			QC 3 - 58	
			QC 3 - 59	
			QC 3 - 68	
			QC 3 - 9	
			QC 3 - 40	
			QC 3 - 19	
			QC 3 - 43	
			QC 3 - 24	
			QC 3 - 61	
			QC 3 - 81	
			QC 3 - 82	
			QC 3 - 87	

DAS
AUG 26 2020 40
9-89

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DAS
AUG 31 2020 40
9-89

Part Op **90** - (Purchasing) Issue P/O to Metec : POHB045638 _ Manufacture as per (Purchasing) dwg C of C is required **120**
 Descriptions: - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach
130 - (QC6- All purchased or subcontracted products)
140 - Chemical Conversion Coat per QSI005 4.1
150 - QC7-Inspect Chemical Conversion Coat
170 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
180 - (Identify as per dwg & Stock Location: _____)
190 - (QC21- Final Inspection - Work Order Release) Original B/N is 148845 - w/o was closed and costed D2230-3
 D2230-3

Patrick Lussier

Part / Item	Component Name	Quantity	Operation	Container
D2230-3P	Lug	40 pcs (1 ea)	90-Purchasing	S288730
D2423	Lug Extrusion	2.7320 ft (.0683 ea)	90-Purchasing	S288732

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	D2230-3P	40	0	0
	D2423	3	508	0

Part Specifications

Specifications could not be found.

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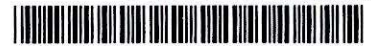


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046538



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046538

PO Date: 6/3/20

Due Date: 7/15/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	209170	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	7/15/20	160 pcs	0 pcs	160 pcs	\$18.75/pcs	\$3,000.00
Line Item Note PAINTED														
2	210277	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	7/15/20	40 pcs	0 pcs	40 pcs	\$13.50/pcs	\$540.00
Line Item Note UNPAINTED														
3	209169	D3338-1P	D3338 Rev.A			Mounting Lug : Various STC's receive pcs	Firmed	-	7/15/20	8 pcs	0 pcs	8 pcs	\$25.85/pcs	\$206.80
Line Item Note PAINTED														
4	210278	D3338-1P	D3338 Rev.A			Mounting Lug : Various STC's receive pcs	Firmed	-	7/15/20	12 pcs	0 pcs	12 pcs	\$20.60/pcs	\$247.20
Line Item Note UNPAINTED														
5	209532	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	-	7/15/20	60 pcs	0 pcs	60 pcs	\$19.80/pcs	\$1,188.00

Plex 7/17/20 8:05 AM dart.charest.martin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046538



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note: PAINTED														
Grand Total:													\$5,182.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/17/20 8:05 AM dart.charest.martin



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev #	Material Batch #	Paint Batch #	P.O. Number
40	D2230-3P- UNPAINTED	Mounting Lug	G	S187667	-	HB046538

MATERIAL: supplied by DART

DAS
82
9-89

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, July 15, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 27543
Shipment Date: 15-Jul-2020
Ship Via: Pick up at METEC
Order Number: 4860
Order Date: 06/03/2020

Customer Code: DART
Phone: (613) 632-9577
PO Number: PHOB046538
Terms: Net 60 Days

Quantity								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
2	40	40	0	0	EA	DART-D2230-3P-UNPAINTED Mounting Lug, unpainted	G	4860-02

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RECEIVED
JUL 17 2020
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Heather Nish

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.